

STRAP REPLACEMENT KIT - 9650 BOTTLE WARMER INSTALLATION INSTRUCTIONS

TOOLS NEEDED:

Phillips Screwdriver
11/32" Wrench or Socket with Driver
Drill with a 3/16" Bit
Center Punch
Hammer

**BEFORE YOU START, ENSURE THE BOTTLE WARMER IS
DISCONNECTED FROM ALL POWER SOURCES.**

INSTRUCTIONS:

- Step 1: Remove existing strap assembly from the belt.
- Remove the two screws attaching the buckle and strap to the end of the heater belt.
 - Discard the metal buckle and attachment strap.
 - Remove the screw on the opposite end of the belt which attaches the strap only. The screw which attaches both the cord clamp and the strap should remain in place.
 - Slide the long nylon strap and "D" ring off of the short attachment strap.
- Step 2: Belt Modification
- A third 3/16" diameter hole must be drilled in the belt end tab at the end opposite of the cord. Make the hole location using the stainless steel strain relief as a template. (2 strain reliefs are included in your kit).
 - Center punch the hole center to prevent the drill bit from slipping.

WARNING: (1) BEFORE DRILLING, ENSURE THAT THE HOLE TO BE DRILLED DOES NOT CONTACT THE SILICONE RUBBER OF THE BELT. (2) YOU WILL BE DRILLING IN STAINLESS STEEL. TO PREVENT DAMAGE TO THE DRILL BIT, USE HIGH SPEED AND QUENCH BIT IN WATER EACH SECOND.

- Drill a 3/16" diameter hole.

STEP 3: Re-assembly

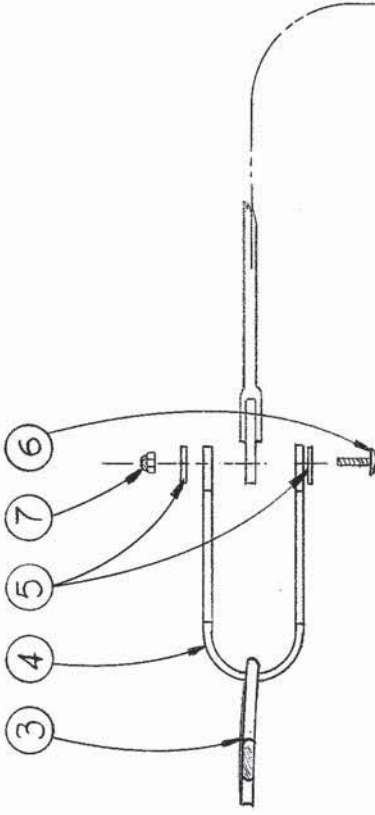
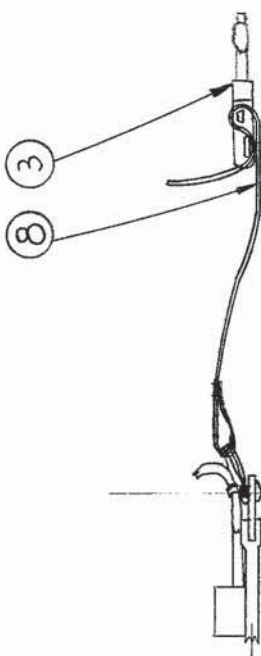
- a. Attach the slide lock buckle to the rubber strap by folding the wide end of the strap and inserting it into the single slot at one end of the buckle. Pull the strap through until the buckle is on the narrow area of the strap.
- b. Attach the strap and buckle to the belt.
 1. Fold the rubber strap so that the buckle is to the outside and the two wide ends are together.
 2. Insert the stainless steel tab of the bottle warmer belt between the ends of the rubber strap. Ensure that smooth and rounded side of the buckle faces out, and that all three holes line up.
 3. Position the 2 stainless steel strain relief brackets to either side of the rubber strap and align the 3 holes.
 4. Insert the 3 screws provided in the kit through the 3 holes, ensuring the screw head is to the inside of the belt towards the propane bottle.
 5. Add and tighten the lock nuts to the outside of the belt.
- c. Install the webbing strap to the other end of the belt by threading the small attachment strap through the loop in the end of the strap. Then re-attach the end of the attachment strap to the belt as before.
- d. Thread the end of the webbing strap through the end of the slide lock buckle as shown in the assembly drawing.

PARTS LIST, STRAP REPLACEMENT KIT

ITEM #	PART #	DESCRIPTION	QTY.
3	113122-001	BUCKLE – SIDE RELEASE	1
4	113121-001	STRAP – RUBBER	1
5	112986-001	BRACKET – STRAP TENSION	2
6	102259-003	SCREW – MACHINE, PAN HEAD, #8-32 UNC	3
7	100060-007	LOCKNUT - #8-32 UNC	3
8	113120-001	STRAP – 2” NYLON WEBBING	1
9	113123-001	MANUAL – INSTRUCTIONS FOR INSTALLATION	1

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REVISIONS		DATE	APPROVED
ZONE	REV		
	0	9-15-94	
DESCRIPTION			
RELEASED FOR PRODUCTION			



Released for Production
Date 1-27-98 Initials *ER*

QTY	RECD	FSCM NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES XXX .XXX .XXX						
DO NOT SCALE DRAWING						
TREATMENT						
FINISH						
CONTRACT NO.		APPROVALS		DATE		
DRAWN <i>FK Hewc/I</i>		CHECKED		9-15-94		
ISSUED		SCALE N/A		DWC. NO. 113 119		
REV. 0		SHEET 141		TITLE		
				PELSUE 2500 SOUTH TEJON STREET ENGLEWOOD COLORADO 80110 USA RETROFIT KIT - STRAP 9650 BOTTLE WARMER		